



Sikaflex®-529 Evolution

3-IN-1 SOLUTION: SEAL, DAMP AND PROTECT

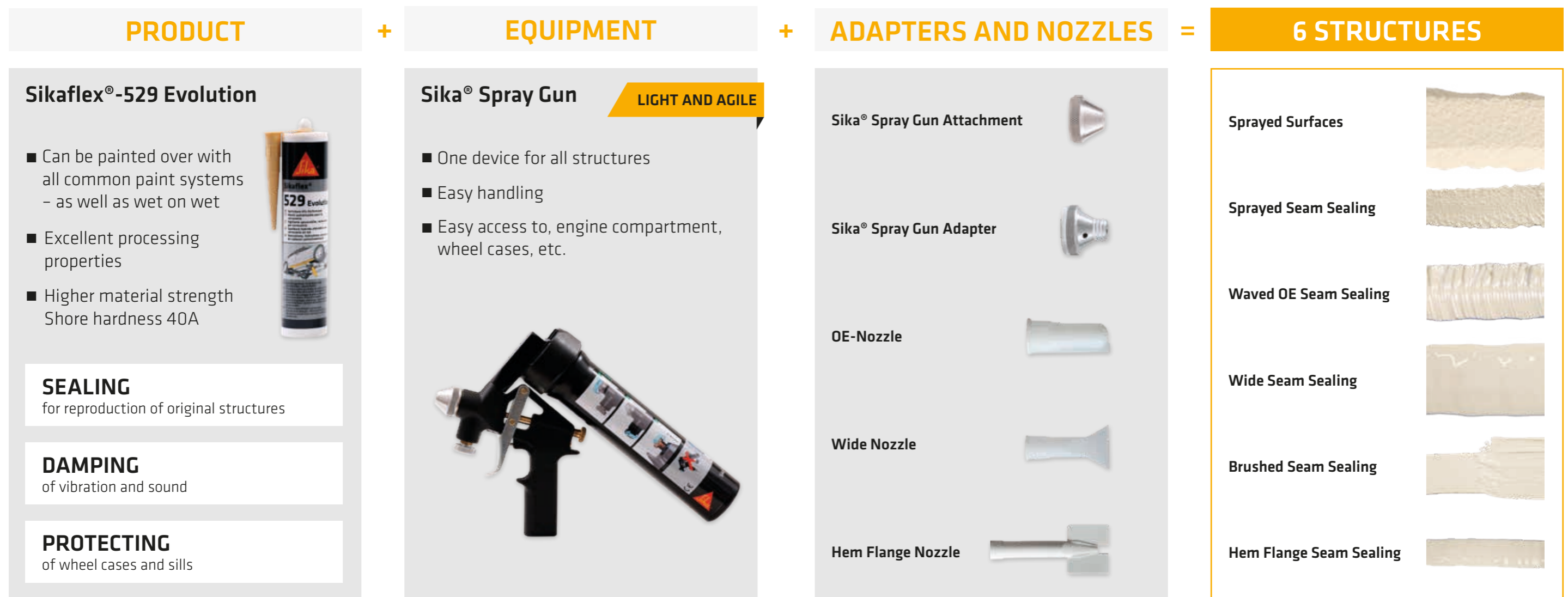
SYSTEM OVERVIEW

Sikaflex®-529 Evolution FOR SEALING – DAMPENING – STONE CHIP PROTECTION

QUICK AND SIMPLE SOLUTIONS FOR SEAM SEALING

Sikaflex®-529 Evolution is a further development of the proven Sikaflex®-529 AT sealant and is characterized by its improved processing properties.

In conjunction with the Sika® Spray Guns, as well as the corresponding adapters and nozzles, all common original structures can be recreated to their original condition.



1 SYSTEM - 6 STRUCTURES

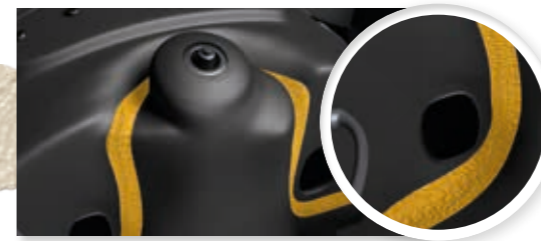
Sika® Spray Gun
 Sika® Spray Gun Attachment
 Sika® Spray Gun Adapter
 OE-Nozzle
 Wide Nozzle
 Hem Flange Nozzle
 Brush
 Flow Pressure (bar)

Sprayed Surfaces

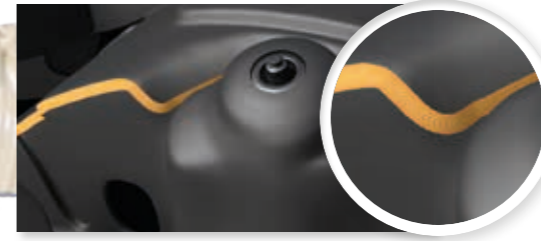
Adjustable for fine and rough structures



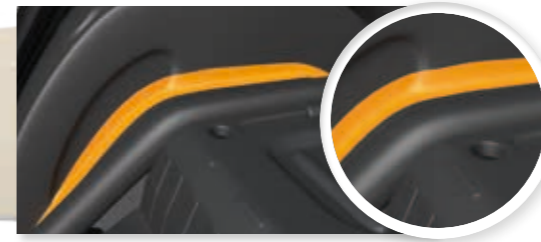
Sprayed Seam Sealing



Waved OE Seam Sealing



Wide Seam Sealing



Brushed Seam Sealing



Hem Flange Seam Sealing



Sikaflex® RANGE FOR SEAM SEALING

ARTICLE OVERVIEW

THE TRIO FOR ALL CASES

Sikaflex®-529 Evolution

The all-rounder in sprayable seam sealing and replication of all common OEM beads



- Minimal overspray
- Minimal shrinkage (3%)
- Skin time: 15 minutes
- High material strength: Shore hardness 40A
- Overpaintable wet in wet

Sikaflex®-527 AT

The stable solution for classic seam sealing of visible joints and simple bonding



- Fix alignment
- Application with standard or flanged seam nozzle
- Skin time: 40 minutes
- High material strength: Shore hardness 40A

Sikaflex®-552 AT

Structural adhesive to bond large components in vehicle assembly



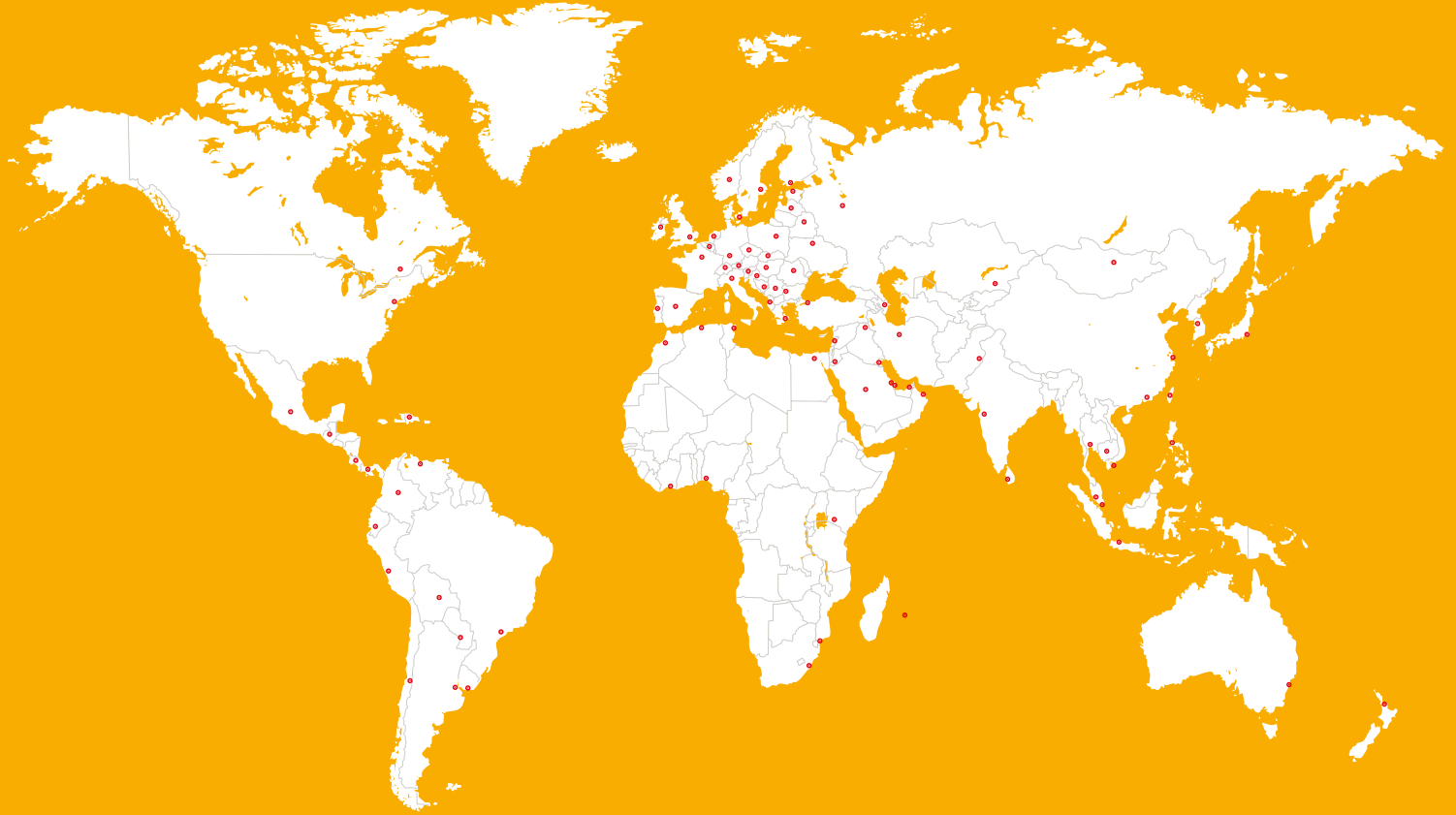
- Good adhesion to a wide variety of substrates without primer
- Skin time: 30 minutes
- Aging- and weathering-resistant
- High internal strength: Shore hardness 50A

Sikaflex® products for seam sealing based on STP technology offer the following advantages:

- Excellent overpaintability with all common paint systems
- Free of silicone, PVC, solvents and isocyanates
- Good adhesion to a wide range of substrates for quick and simple processes without the use of primers
- Low odor and pleasant to work with

	Description	Packaging
SEALANTS		
Sikaflex®-529 Evolution	Ochre 290 ml cartridge	12 cartridges / box
	Black 290 ml cartridge	12 cartridges / box
	Ochre 300 ml unipac	12 unipacs / box
Sikaflex®-527 AT	White 300 ml cartridge	12 cartridges / box
	Black 300 ml cartridge	12 cartridges / box
	Light Grey 300 ml cartridge	12 cartridges / box
Sikaflex®-552 AT	White 300 ml cartridge	12 cartridges / box
	White 600 ml unipac	20 unipacs / box
	Black 300 ml cartridge	12 cartridges / box
	Black 600 ml unipac	20 unipacs / box
	Grey 600 ml unipac	20 unipacs / box
EQUIPMENT		
Sika® Spray Gun	Air gun for Sikaflex®-529 Evolution incl. attachment and adapter	1 piece
Sika® Air Gun	Air gun for Sikaflex®-527 AT	1 piece
ADAPTERS AND NOZZLES		
Sika® Spray Gun Adapter	Spray gun adapter for nozzles	1 piece
Standard Nozzle	Standard beads	12 pieces / bag
OE-Nozzle	Waved OE seam sealing	12 pieces / bag
Wide Nozzle	Wide seam sealing	10 pieces / bag
Hem Flange Nozzle	Hem flange seam sealing	10 pieces / bag
OTHER		
Sika® Remover-208	For clean surfaces, can, 1000 ml	12 cans / carton

GLOBAL BUT LOCAL PARTNERSHIP



WHO WE ARE

Sika AG, Switzerland, is a globally active specialty chemicals company. Sika supplies the building and construction industry as well as manufacturing industries (automotive, bus, truck, rail, solar and wind power plants, facades). Sika is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting loadbearing structures. Sika's product lines feature highquality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

FOR MORE INFORMATION

www.sika.com/aftermarket

Our most current General Sales Conditions shall apply. Please consult the most current local Product Data Sheet prior to any use.



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