

## PRODUCT DATA SHEET

## Sika® ViscoCrete® SKY 504

High range water reducing and superplasticizing admixture for concrete

## DESCRIPTION

Sika® ViscoCrete® SKY 504 is part of a range of latest generation superplasticizers engineered for ready-mix concrete.

Sika® ViscoCrete® SKY 504 is based on unique polymers with long lateral chains. This greatly improves cement dispersion. At the start of the mixing process the same electrostatic dispersion occurs but the presence of the lateral chains, linked to the polymer backbone, generate a steric hindrance which stabilises the cement particles capacity to separate and disperse. This mechanism provides flowable concrete with greatly reduced water demand.

Suitable for use in hot and tropical climatic conditions.

## USES

- Ready mixed concrete
- High flow concrete
- Concrete with high water reduction
- Slabs
- Foundations
- Walls
- Columns and piers
- Piles
- Pre-stressed concrete
- Bridges and cantilever structures

## PRODUCT INFORMATION

Composition	Aqueous solution of modified polycarboxylates, co-polymers
Packaging	1000 L flowbin or bulk supply in tanker
Appearance and colour	Light to dark brown liquid
Shelf life	12 months from date of production if stored properly
Storage conditions	Store in undamaged, unopened, original sealed packaging in dry conditions at temperatures between +5°C and +50°C. Mix well before using.
Density	~1.1 kg/l (+25°C)

## FEATURES

Sika® ViscoCrete® SKY 504 provides the following beneficial properties:

- Substantial improvement in workability without increased water
- Low risk of segregation
- Normal set without retardation (within the dosage limit)
- Improved density and surface finish
- Improved water tightness
- Excellent solution for continuous concrete casting of deep elements
- Does not contain chlorides or other steel corrosion promoting ingredients
- Sika® ViscoCrete® SKY 504 may be used in combination with Sika® Stabilizer. The technology produces advanced self-compacting concrete, without the aid of vibration. For economic, ecological and ergonomic ready-mix concrete production.

## CERTIFICATES AND TEST REPORTS

Sika® ViscoCrete® SKY 504 follows the requirements of ASTM C494; Type G and EN 934-2

## TECHNICAL INFORMATION

### Concreting guidance

The standard rules of good concreting practice for production and placing must be observed when using Sika® ViscoCrete® SKY 504 in concrete. Refer to relevant standards.  
Fresh concrete must be cured properly especially at high temperatures in order to prevent plastic and drying shrinkage. Use Sika® Antisol® products as a curing agent or apply wet hessian.

## APPLICATION INFORMATION

### Recommended dosage

0.8 - 1.5 % by weight of binder  
Other dosages by weight of binder can be used depending on the mix design, raw materials, climatic conditions and concrete requirements. Trial mixes must be performed to establish the exact dosage rate required.

### Compatibility

Sika® ViscoCrete® SKY 504 is suitable for mixes containing all types of cement and supplementary cementitious materials such as: Microsilica (Silica Fume), Fly Ash (PFA), GGBS (Ground Granulated Blast Furnace Slag) and the following Sika products:

- SikaPump®
- Sika® FerroGard®
- SikaFume®
- SikaFiber®
- Sika® Aer
- Sika® Stabilizer
- SikaControl®

We recommend to perform trial mixes to establish the required performance when combining Sika® ViscoCrete® SKY 504 with the above products or other admixtures. Please consult our Sika Technical Department.

### Dispensing

Sika® ViscoCrete® SKY 504 is a ready-to-use admixture to be added to the concrete as a separate component. Optimal result is obtained if Sika® ViscoCrete® SKY 504 is poured into the concrete mix right after the addition of the first 80% of the mixing water, i.e. when all solids are wetted. Avoid adding the admixture to the dry aggregates.

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

When using Sika® ViscoCrete® SKY 504 a mix design must be selected for the local material sources used and trial mixes performed to verify suitability.

If frozen and/or if precipitation has occurred, it may only be used after thawing slowly at room temperature and intensive mixing.

Sika® ViscoCrete® SKY 504 should not be added to dry cement.

Before pouring, suitability tests on the fresh concrete must be carried out. Due to the extended workability take special care that formwork is properly installed and secured. In case the setting time of concrete is extended, if cured properly, other properties may not be affected and higher ultimate strength may be achieved.

Sika® ViscoCrete® products are not compatible with admixtures based on sulfonated naphthalene or melamine.

When accidental overdosage occurs, bleeding and segregation of the concrete and retardation of initial set may be observed.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

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July 2025, Version 03.03

02130100000002854

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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SikaViscoCreteSKY504-en-NG-(07-2025)-3-3.pdf