

## PRODUCT DATA SHEET

# SikaPaver<sup>®</sup>-762

(formerly MCast 762)

New generation plasticizer for Manufactured Concrete Products

### DESCRIPTION

SikaPaver<sup>®</sup>-762 is an innovative multipurpose plasticizer specially developed for manufactured concrete products. The product is suitable for the production of blocks and pavers. At the same time, SikaPaver<sup>®</sup>-762 accelerates the strength development and reduces the cycle time whilst the appearance is maintained or even improved.

Due to its unique principle of action on the cement grain, SikaPaver<sup>®</sup>-762 fully exploits the hydration potential of cement resulting in higher early strengths and shorter curing times.

Suitable for use in hot and tropical climatic conditions.

### USES

SikaPaver<sup>®</sup>-762 is suitable for manufacturing concrete products, especially:

- Pavers
- Blocks

### PRODUCT INFORMATION

<b>Packaging</b>	Drums, 1000 L IBCs or bulk supply in tanker
<b>Shelf life</b>	12 months from date of production if stored properly
<b>Storage conditions</b>	Store in undamaged, unopened, original sealed packaging in dry conditions at temperatures between +5°C and +50°C. Mix well before using.
<b>Appearance and colour</b>	Dark brown liquid
<b>Density</b>	~1.19 kg/l (+25°C)
<b>Total chloride ion content</b>	Nil (EN 934-2)

### FEATURES

- Less wear of moulds.
- Improved cohesion.
- Reduced water absorption.
- Increased strength.
- Applicable for all Portland and Slag cements.

### CERTIFICATES AND TEST REPORTS

SikaPaver<sup>®</sup>-762 follows the requirements of EN 934-2, Table 2

## APPLICATION INFORMATION

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<b>Recommended dosage</b>	0.3 - 0.7 % by weight of binder Other dosages by weight of binder can be used depending on the mix design, raw materials, climatic conditions and concrete requirements. Trial mixes must be performed to establish the exact dosage rate required. Please consult our Technical Services Department.
<b>Dispensing</b>	SikaPaver®-762 is a liquid ready-to-use admixture to be added to the concrete during the mixing process. The best results are obtained when the admixture is added after all the other components are already in the mixer and after the addition of at least 80% of the total water. The water content is adjusted to obtain the desired consistency or workability.

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## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

Before pouring suitability tests on the fresh concrete must be carried out.

When using SikaPaver®-762 a suitable concrete mix must be designed for the local material sources and trial mixes performed to verify suitability.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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